

Your Global Partner for Reliable Piping Solutions Worldwide

We are your trusted global partner, offering reliable, high-quality piping solutions worldwide. With a dedicated team, we ensure seamless transportation and custom solutions, setting the industry benchmark for excellence.



8mm NB MS Lancing Tubes as per IS - 10577/82

Both side threaded and one side socketed; one side protected with a plastic cap. Length - 3m to 12m as desired by the customer



10mm NB MS Lancing Tubes as per IS - 10577/82

Both side threaded and one side socketed; one side protected with a plastic cap. Length - 3m to 12m as desired by the customer



15mm NB MS Lancing Tubes as per IS - 10577/82

Both side threaded and one side socketed; one side protected with a plastic cap. Length - 3m to 12m as desired by the customer



20mm NB MS Lancing Tubes as per IS - 10577/82

Both side threaded and one side socketed; one side protected with a plastic cap. Length - 3m to 12m as desired by the customer



25mm NB MS Lancing Tubes as per IS - 10577/82

Both side threaded and one side socketed; one side protected with a plastic cap. Length - 3m to 12m as desired by the customer



32mm NB MS Lancing Tubes as per IS - 10577/82

Both side threaded and one side socketed; one side protected with a plastic cap. Length - 3m to 12m as desired by the customer

Both side threaded and one side socketed; one side protected with a plastic cap. Length - 3m to 12m as desired by the customer



4mm ID & 6mm OD lancing tubes for for concast nozzle

Both sides are plane and used for nozzle cleaning. Length - 5m



6mm ID & 8mm OD lancing tubes for for concast nozzle

Both sides are plane and used for nozzle cleaning. Length - 5m

Mild Steel Tubs

For Oxygen Lancing Purposes Conforming to IS-10577/82 Pipes are manufactured by high frequency induction welding process in a state of art automatic Tube Mill

N.B.	O/D(Max)		Wall Thickness	Weight of Black Pipe	
				Plain End	Screwed & Socketed
mm	MIN(mm)	MAX(mm)	mm	Kg/M	Kg/M
8(L)	13.2	13.6	1.8	0.517	0.521
8(M)	13.2	14	2.35	0.65	0.654
8(H)	13.2	14	2.9	0.769	0.773
10(L)	16.7	17.1	1.8	0.674	0.68
10(M)	16.7	17.5	2.35	0.852	0.858
10(H)	16.7	17.5	2.9	1.02	1.03
15(L)	21	21.4	2	0.952	0.961
15(M)	21	21.8	2.65	1.22	1.23
15(H)	21	21.8	3.25	1.45	1.46
20(L)	26.4	26.9	2.35	1.41	1.42
20(M)	26.5	27.3	2.65	1.58	1.59
20(H)	26.5	27.3	3.25	1.9	1.91

25(M)	33.3	34.2	3.25	2.44	2.46
25(H)	33.3	34.2	4.05	2.97	2.99
32(L)	41.9.0	42.5	2.6	2.54	2.57
32(M)	42	42.9	3.2	3.1	3.13
32(H)	42	42.9	4	3.79	3.82
40(L)	47.8	48.4	2.9	3.23	3.27
40(M)	47.9	48.8	3.2	3.56	3.6

40(H) 47.9 48.8 4 4.37 4.41
 We can also supply 6mm Outside Diameter and 4mm Inside Diameter Mild Steel Tubes used for lancing the nozzles in continious casting Plants. (Plain Ends length 4 to 5 meters)

:: TOLERANCES ::

Thickness		Weight		Length
Light Tubes:	+ not limited	Single Tubes (Light Series)	+10%	Unless otherwise specified 7.1 meter Possible length 3 to 12 Meters
	-8%		-8%	
Medium and Heavy Tubes	+ not limited	Single Tubes (Medium & Heavy Series)	+10%	
	-10%			

Until otherwise specified the pipes are threaded at both ends and socketed at one end and the other side is protected with a plastic cap

Special sea worthy Packaging for Export

1. Each Pipe Is coated with antirust paint/ varnish
2. Master bundles are warped In HDPE sheets

India Standard IS Equivalent B.S. Typical End User

IS 10577/82 BS-1387 Oxygen Lancing Water/Gas lines may be used for structured purpose also.